

Work Order ID 148435

July 13, 2016 1:31:59 PM

148435

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Item ID: 647.3803 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Lower Cutter Assembly

Start Date: 7/11/2016 Start Qty: 1.00 *1*

Required Date: 7/12/2016 Req'd Qty: 1.00 *1*

Reference: RMA RA112330

Cust Item ID:

Customer: CHAWK02

Approvals: Process Plan: SA Date: 7/13/16 Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
647.3800	n/c								

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT 647.3803 QTY 1 B144311 ON RA112330 16.08.06

RE-IDENTIFY WITH NEW B/N AND RETURN TO STOCK

DAS
38
9-89

AUG 10 2016

110

Identify as per dwg & Stock Location CC K029 0.00

110

Packaging

Packaging

Memo

0.00

RE-IDENTIFY WITH NEW B/N AND LABELS AND RETURN TO STOCK

Count

1

PC

AUG 10 2016

120

QC21- Final Inspection - Work Order Release 0.00

120

QC

Quality Control

Memo

0.00

DAS. 16.08.10

AUG 08 2016

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																																																																		
Description Work Order Deviation				Disposition				Completed By																																																																	
Root Cause				FAULT CATEGORY																																																																					
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OTHER : _____																																																																									

Picklist Print

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Work Order ID: 148435

148435

Parent Item: 647.3803

647 3803

Parent Item Name: Lower Cutter Assembly

Start Date: 7/11/2016

Required Date: 7/12/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.3803		Manufactured	No				Each	2.0000		1			

647 3803

Lower Cutter Assembly

Location

Loc Qty

Loc Code

cck029

2

145480

2